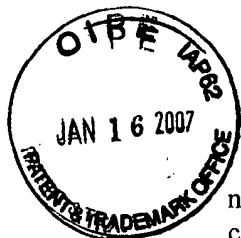


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**COMBINED DECLARATION AND POWER OF ATTORNEY**  
(For Patent and Design Applications)

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As a below named inventor, I hereby declare that:

**INVENTORSHIP IDENTIFICATION**

My residence, post office address and citizenship are as stated below, next to my name. I believe that I am the original, first and sole inventor of the subject matter that is claimed, and for which a patent is sought of the new and distinct variety of:

**METHOD FOR THE PRODUCTION OF A FLEXIBLE TUBE**

The specification was filed on January 20, 2006 as Serial No. 10/565,321

**ACKNOWLEDGMENT OF REVIEW OF PAPERS AND DUTY OF CANDOR**

I hereby state that I have reviewed and understand the contents of the above-identified specification, including the claims, as amended by any amendment referred to above.

I acknowledge the duty to disclose information, which is material to the examination of this application namely, information where there is a substantial likelihood that a reasonable Examiner would consider it important in deciding whether to allow the application to issue as a patent.

**PRIORITY CLAIM (35 U.S.C. §§ 119(a)-(d), (f), and 365(a) and (b))**

I hereby claim priority benefits under 35 U.S.C. Section 120 and any United States application(s), or Section 119 (a)-(d) or f, or 365(b) of any foreign application(s) for patent or inventor's certificate, or 365(a) of any PCT International application which designated at least one country other than the United States of America, listed below and have also identified below any foreign application for patent or inventor's or plant breeder's right certificate(s), or any PCT International application having a filing date before that of the application on which priority is claimed:

Prior U.S. and Foreign Application(s):

<u>Appln. Number</u>	<u>Country</u>	<u>Filing Date</u> <u>MM/DD/YYYY</u>	<u>Priority Claimed</u>	
			<u>Yes</u>	<u>No</u>
103 33 160.3	Germany	07/03/2003	X	
PCT/EP04/007274	PCT	07/03/2004	X	

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

#### POWER OF ATTORNEY

I hereby appoint the practitioner(s) associated with the Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith.

APPOINTED PRACTITIONER(S)	REGISTRATION NUMBER(S)
Vern Schooley	24,649
Gary M. Anderson	30,729
Gunther O. Hanke	32,989
Michael J. Moffatt	39,304
Alexis J. Saenz	54,570

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#### SEND CORRESPONDENCE TO

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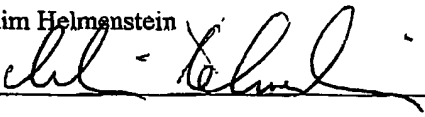
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#### DECLARATION

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

#### SIGNATURE

Full name of first inventor: Achim Helmenstein

Inventor's signature: 

Date: 8.1.2007

Country of Citizenship: German

Residence: Engelskirchen, Germany

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